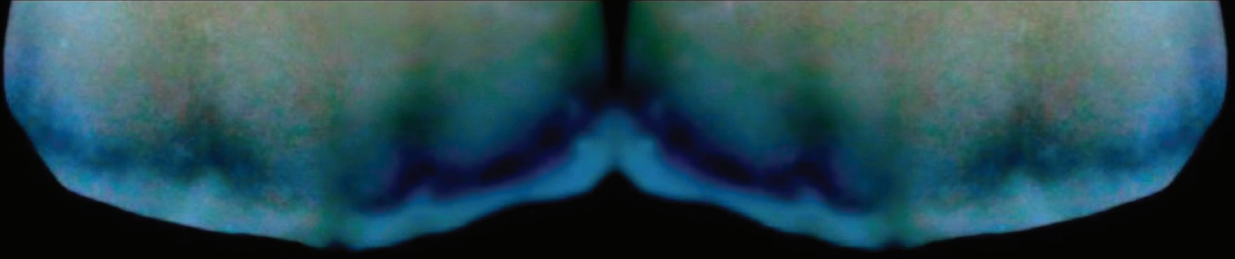


SD Ceraam





ONE BAKED

SD Ceram

Smart Dentin

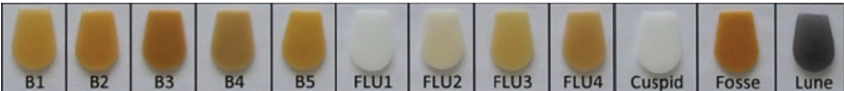
Chroma



Mamelon



Modifier



Gingiva



Bleach Shade

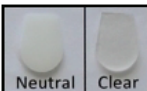


Enamel

Enamel Intensive



Enamel Occusal



Enamel Opal



Enamel

Translucent

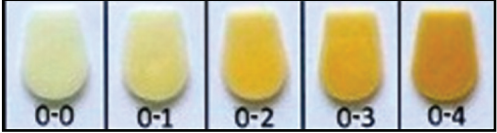


Translucent

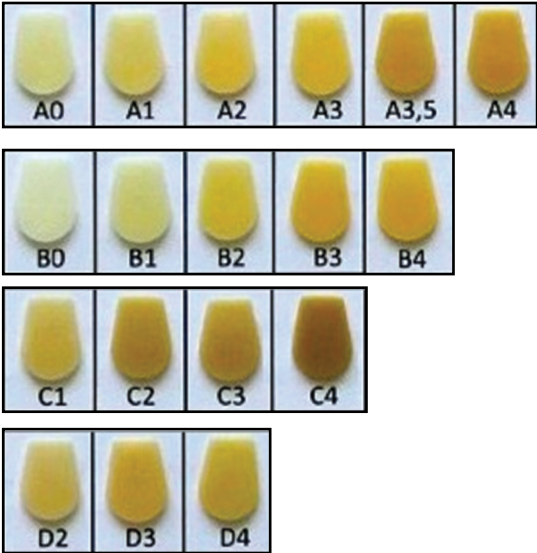


SD Ceram

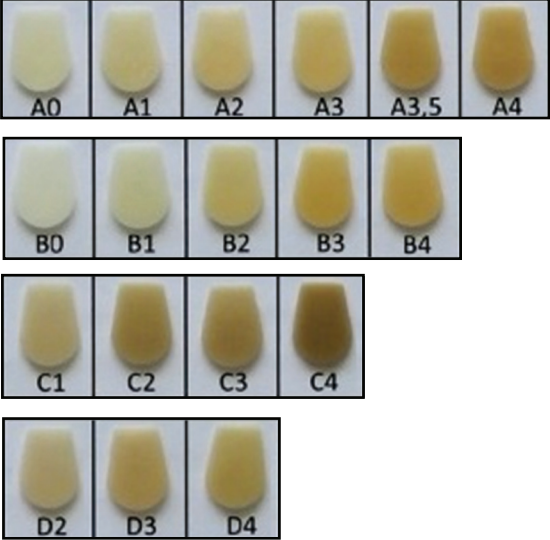
Opaque Powder



Opaque Dentin



Smart Dentin



SD *Ceram*

MC ceramic system
Firing instruction

| | Preheating Temp | Drying Time | Vacuum Start | Heat Rate | Vacum Stop Final Temp | Holding Time | Cooling |
|--------------------------|---|-------------|--------------|------------|-----------------------|--------------|---------|
| Oxidation | <i>Refer to alloy manufacture's instruction</i> | | | | | | |
| 1st Opaque Firing | 500°C | 6 min | 500°C | 65°C / min | 965°C | 1 min | 3 min |
| 2nd Opaque Firing | 500°C | 6 min | 500°C | 65°C / min | 965°C | 1 min | 3 min |
| 1st Dentin Firing | 450°C | 6 min | 450°C | 50°C / min | 920°C | 1 min | 3 min |
| 1st Dentin Firning | 450°C | 6 min | 450°C | 50°C / min | 915°C | 1 min | 3 min |
| Glaze Firing | 450°C | 3 min | - | 50°C / min | 910°C | 1 min | 3 min |

SD Ceram MC ceramic system
Firing instruction

| | | | | | | | | | | | | | | | | | | |
|---------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Shade | BL1 | BL2 | A1 | A2 | A3 | A3.5 | A4 | B1 | B2 | B3 | B4 | C1 | C2 | C3 | C4 | D2 | D3 | D4 |
| Opaque | OP 0 | OP0 | OP1 | OP2 | OP2 | OP3 | OP3 | OP0 | OP2 | OP3 | OP3 | OP1 | OP2 | OP3 | OP3 | OP1 | OP3 | OP3 |
| Opaque Dentin | - | - | A1 | A2 | A3 | A3.5 | A4 | B1 | B2 | B3 | B4 | C1 | C2 | C3 | C4 | D2 | D3 | D4 |
| Dentin | BL1 | BL2 | A1 | A2 | A3 | A3.5 | A4 | B1 | B2 | B3 | B4 | C1 | C2 | C3 | C4 | D2 | D3 | D4 |
| Enamel | E BL | E BL | E 58 | E 59 | E 59 | E 60 | E 60 | E 57 | E 58 | E 59 | E 60 | E 58 | E 59 | E 60 | E 60 | E 57 | E 59 | E 60 |



SIGMADENT®



SIGMADENT® by **Asfarma**
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